



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-1
Job Sheet 167323



Part No: D3065-1

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/10/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	11/9/17	11/9/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	40 pcs	11/9/17	11/9/17	0.00	1.41	Waterjet1		SC
120	QC	40 pcs	11/9/17	11/9/17	0.00	0.00	QC8		SC
132	Brake NC	40 pcs	11/9/17	11/9/17	0.02	1.07	Brake NC 2		SC
150	QC	40 pcs	11/9/17	11/9/17	0.00	0.00	QC5		SC
160	HandFinish	40 pcs	11/10/17	11/10/17	0.00	0.58	HandFinish1		2017-11-07-250
161	QC	40 pcs	11/10/17	11/10/17	0.00	0.00	QC7		SC
180	Packaging	40 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3	GA	AT
190	QC21-SA	40 Ea	11/10/17	11/10/17	0.00	0.00	QC21		AT

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 180 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	5	286	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches ± 0.010	0.260 0.240		
2	Step Spacer	2.093inches ± 0.010	2.103 2.083		
3	Step Spacer	3.936inches ± 0.010	3.946 3.926		
4	Step Spacer	4.186inches ± 0.010	4.196 4.176		
5	Step Spacer	0.587inches ± 0.010	0.597 0.577		
6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127		
7	Step Spacer	0.125inches ± 0.010	0.135 0.115		
8	Step Spacer	3.465inches ± 0.010	3.475 3.455		
9	Step Spacer	1.250inches	1.262		

DART
AEROSPACE

S009007



Step Spacer

PART NO: D3065-1

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/11/17

Job No: 167323

Dart Aerospace Ltd.

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CANADA

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		+ 0.012 - 0.001	1.249
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866
12	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030

Plex 10/31/17 10:12 AM dart.Michaud-Febrille.Victoria

DART AEROSPACE LTD		Work Order:	167323
Description: Step Spacer		Part Number:	D3065-1
Inspection Dwg: D3065 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.250	+/-0.010	0,250	1		UDC-02	
2.093	+/-0.010	2,092	1			
3.936	+/-0.010	3,937	1			
4.186	+/-0.010	4,188	1			
0.587	+/-0.010	0,586	1			
Ø0.128	+0.005/-0.001	Ø0,129	1			
R0.125	+/-0.010	R0,125	1			
3.465	+/-0.010	3,466	1			
Ø1.250	+0.012/-0.001	Ø1,250	1			
0.368	+/-0.010	0,369	1			
0.871 (Pitch)	+/-0.005	0,871	1			
0.040	+/-0.010	0,040	1			

Measured by:	SC	Audited by:	RB	Prototype Approval:	
Date:	17/11/11	Date:	17-11-15	Date:	

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	KJ/RF	
B	06.06.23	Dwg Rev. changed	KJ/JLM	
C	07.02.07	Dimension 0.040 added	KJ/JLM	